



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-5

Job Sheet 176288



Part No: D4038-5

Job Qty: 3 ea

DAS

Part Name: Block

529

21
9-80



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 7 lpp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 AS
PER DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/25/18	4/25/18	0.00	0.00	Start Up Machining-2		gmmrc 18/04/22
100	Bandsaw	3 pcs	4/25/18	4/25/18	0.00	0.06	Bandsaw1		
105	CNC Vertical Machining	3 pcs	4/25/18	4/25/18	0.00	1.44	HAAS1-4		
110	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC2 Machining-2		
120	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC8 Machining-2		18/04/24
130	HandFinish	3 pcs	4/25/18	4/25/18	0.00	0.38	HandFinish1		SADAB - 04-25
150	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC3		11 APR 25 2018
160	Packaging	3 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2	5/270	D-800
170	QC21-SA	3 Ea	4/25/18	4/25/18	0.00	0.00	QC21		6 2 APR 25 2018

Part Op 100 - CUT BLANK 2.19" LONG

Descriptions: 105 - Mill as per Dwg and Folio FA883 DWG REV: _____ FOLIO REV: _____ DEBURR

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

150 - QC3- Inspect Part Finish

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X02.000	6061-T6 Bar 1.50 X 2.00	.4980 ft (.166 ea)	90-Start up Operation	

Job Allocations

Component Part	Required	Inventory	Allocated
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	0	14	0

ifications

ould not be found.

Plex 4/19/18 1:52 PM Dart.Gagnon.Michelle



Container No: S063690



Part: D4038-5

Job No: 176288

Serial No/Batch: S063690

Revision: F

Inspector:

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dwg Rev updated	KJ	
C	11.06.21	Dwg Rev updated	KJ	